

## ASSEMBLY RECOMMENDATIONS

Thanks for buying this F5J machine, if you are not used to build solid core Rohacell here you have some recommendations.

The servo pockets are opened form factory. You will probably need more space for the frames, in that case we recommend to sand a bit the frames instead of increasing the existing bay.

### Glues:

You can use epoxy and cyanocrilate glue on all the model, but, we recommend to use epoxy to bond the servos to the wing, and also you can use epoxy or CA to glue the servo horns to the wings.

### External Care:

The model is all painted in 2K paint, so it is resistant to most solvents, but as the paint layer is quite thin to save weight, if you apply too much solvent you could ruin the surface. For general cleanings use a piece of cloth and water with soap to clean the surface, and for cleaning some epoxy excess use paper with some drops of isopropyl alcohol.

Take notice, that the wing joiner, have an important dihedral, so to ensure a good fit, is important to keep the joiner inserted in the wing tip, and slide it on the centre panel. This way the alignment pins should reach the holes easily. If the joiners fit too tight you can light sand with a bit of water sanding paper (p500) until they fit better.

Enjoy Your Vinco Tr and Manny Happy Landings!

## VINCO Tr Settings

You can find a - in the fuse that corresponds with the cruise position

		Speed	Cruise	Thermal1	Thermal2
Ailerons	Up	-1	-	-	-
	Down	-	-	+3mm	+4mm
Flaps	Up	-1	-	-	-
	Down	-	-	+3,5mm	+5mm
Elevator	Up	-	-	-	-
	Down	-	-	-	-1mm
SnapFlap	Down	+5	+5	+4	-

units (mm)		Speed	Cruise	Thermal1	Thermal2
Ailerons	Up	15	15	15	15
	Down	10	11	12	12
Flaps	Up	5	4	7	8
	Down	3	4	7	8
Elevator	Up	15	15	15	15
	Down	15	15	15	15
Rudder	Up	20	20	20	20
	Down	10	10	10	10
Brakes	Only drop flaps				

CG	Forward Limit	Rear Limit
	115mm	125mm